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group

# **Optimization of Built-in Self-Test**

### **Properties of selected circuits**

#### 

## Selected BIST Configuration

TG length \_\_\_\_\_

SA length \_\_\_\_\_

## 1. Broadcasting BIST

#### (bist -rand -glen ... -alen ... -optimize 2 -count ... <circuit>) Circuit 1 Circuit 2 Circuit 3 Nr. # of vects fault cov. # of vects fault cov. # of vects fault cov. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

### Making preliminary experiments

### Selection of the best configuration

Circuit	Configuration 1		Configuration 2		Configuration 3	
	# of vects	# of tested	# of vects	# of tested	# of vects	# of tested
1		1		1		1
2		1		1		1
3		1		1		1
Max/Total	MAX	TOTAL,%	MAX	TOTAL,%	MAX	TOTAL,%
Quality						

Solution Quality Level =  $\alpha \cdot Q_{\%} - \beta \cdot Q_V$ , where

Q<sub>%</sub> is the fault coverage level (FC,%),

 $Q_V$  is the test length (No. of vectors)

Choose  $\alpha$  and  $\beta$  so, that test length increase by 1000 vectors is justified by 1% of FC gain

## 2. Hybrid BIST (with reseeding)

(report -progress <circuit1>)

nitial vector count L		Target vector count L/2		
Nr.	G	Vectors to skin		
	Seed	Stop	# of vectors	vectors to skip
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
Total				

Cost

(each stored seed costs as much as 50 on-line generated test vectors)

## 3. Manual LFSR optimization

- 1. Take a circuit from Lab 1
- Take a circuit from Lab 1
  In the applet (http://www.pld.ttu.ee/applets/td/) select initial state and polynomial as you like
  Generate vectors until you reach 100% FC but not more than 40
  Identify possible problems with FC caused by selected initial state and polynomial
  Propose some solutions and apply them
  Discuss the results with teacher